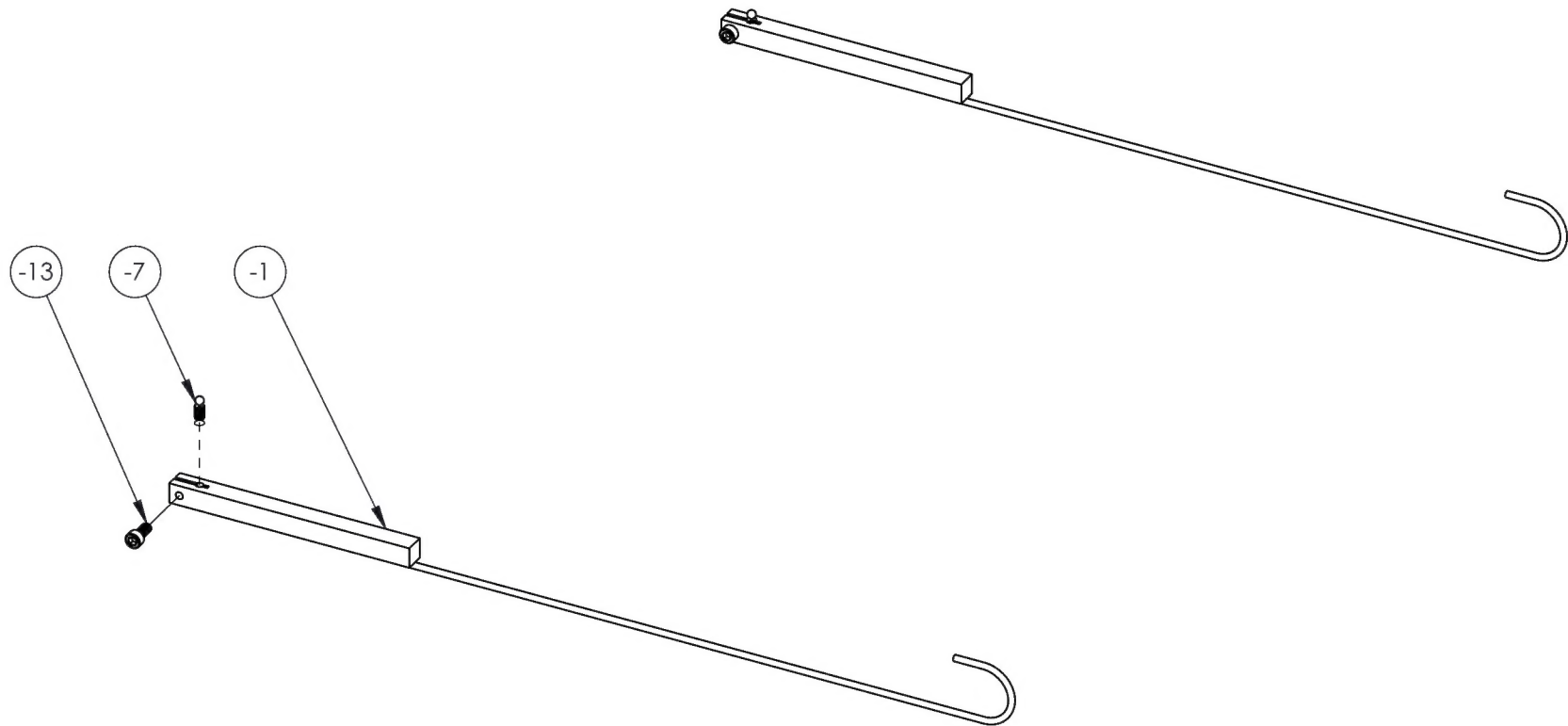


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REVISONS

REV	DESCRIPTION	DATE	INITIAL	APPROVED
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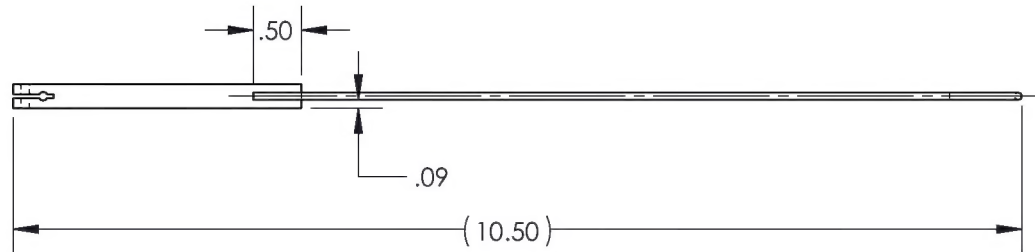
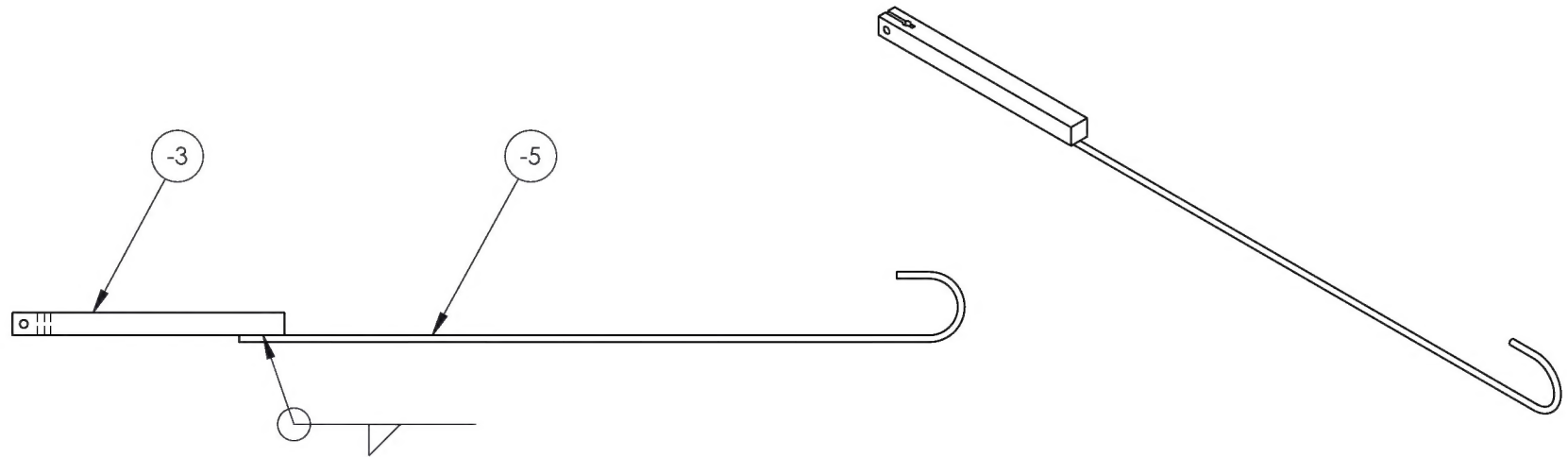
RED BARN MACHINE

TITLE		GAGE	
DWG NO.	RB PWC30499-50		REV
MAT'L	DRAWN BY: SMITH		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:2	DATE	4/23/2013
		SHEET 1 OF 5	


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		HANDLE	1018	1/4 X 1/4 X 3 1/8	3
	1		-5		HOOK	W1	Ø.075 X 9 3/8 MCMaster-CARR #8890K119	4
X			-7	1	WELDMENT			5
1		B/O	-9		BEARING	STEEL	Ø2.5mm MCMaster-CARR #9292K32	5
1		B/O	-11		CUP POINT SET SCREW	STEEL	#4-40 X 3/16 MCMaster-CARR #91375A105	5
		B/O	-13	1	SOCKET HEAD CAP SCREW	STEEL	#4-40 X 1/4 MCMaster-CARR #91251A106	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



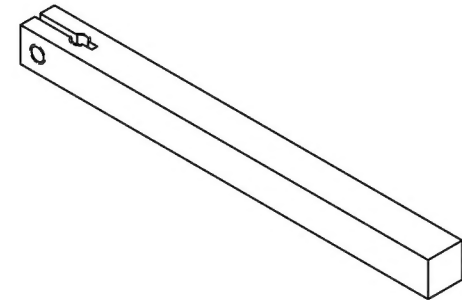
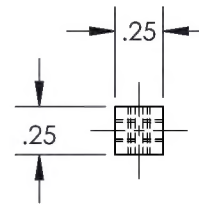
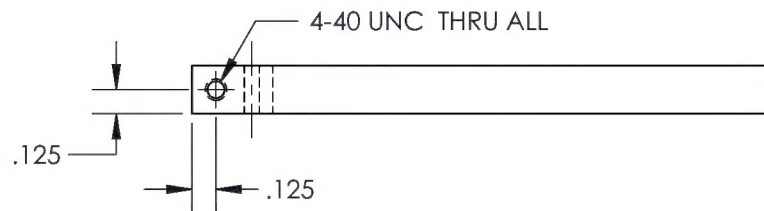
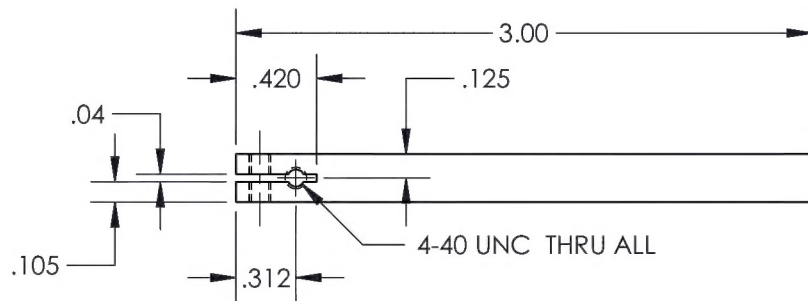
(-1)
WELDMENT

 RED BARN MACHINE	
GAGE	
DWG NO.	RB PWC30499-50-1
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:2
DATE	4/24/2013
SHEET 2 OF 5	



Not Approved for MFG

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

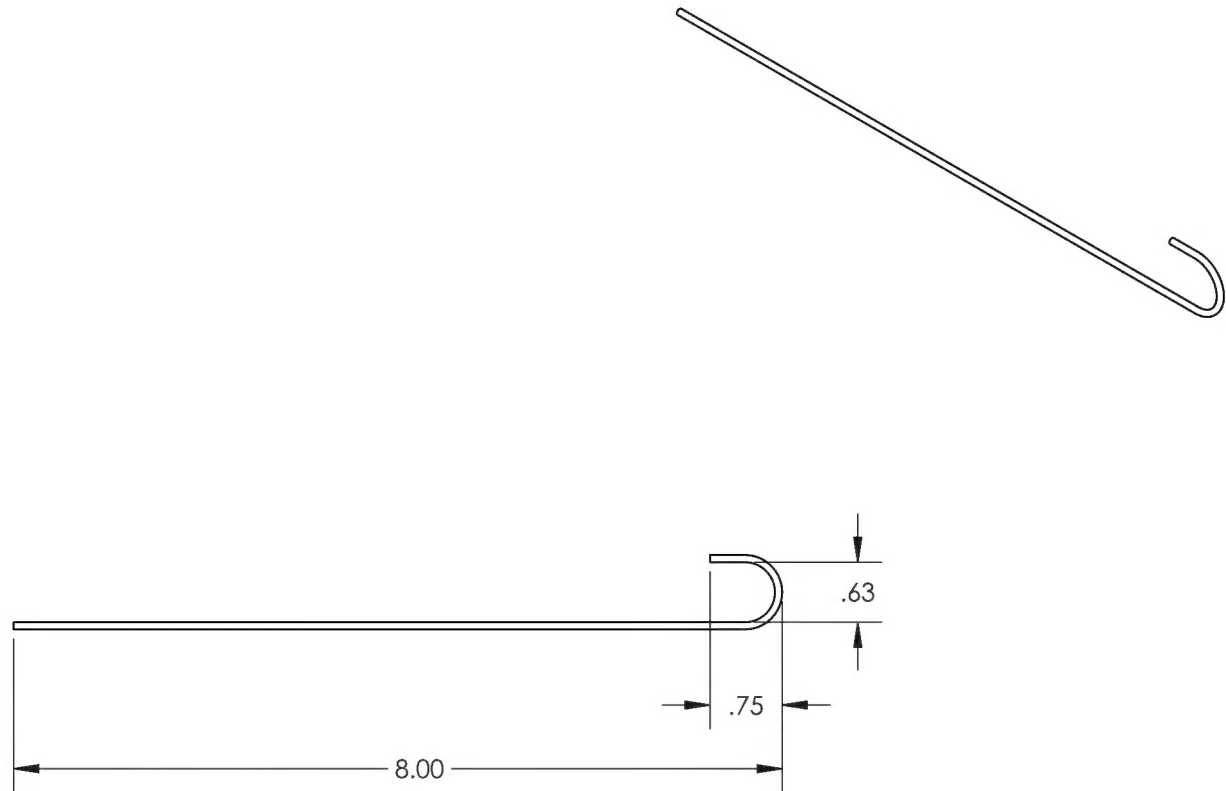
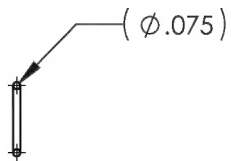


(-3)
HANDLE



 RED BARN MACHINE	
TITLE GAGE	
DWG NO. RB PWC30499-50-3	REV
MAT'L 1018	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT SEE -1 WELDMENT SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/24/2013
SHEET 3 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

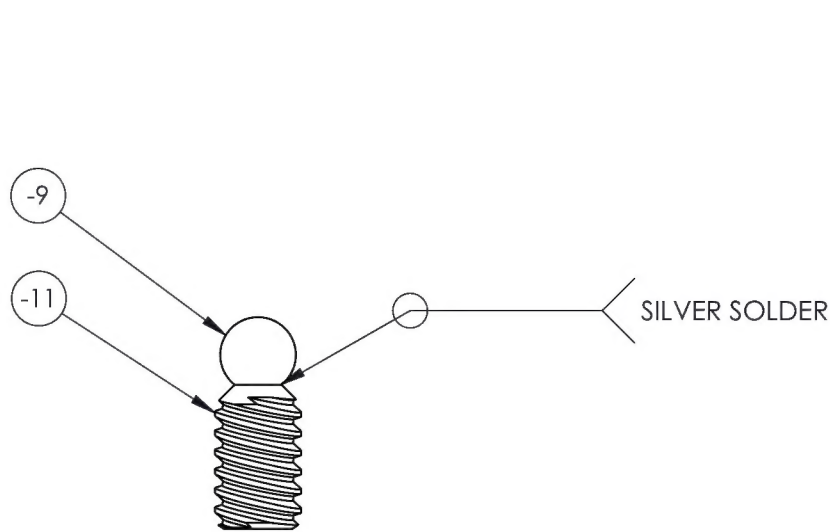


(-5)
HOOK


 RED BARN MACHINE	
TITLE GAGE	
DWG NO. RB PWC30499-50-5	REV
MAT'L W1	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 .XX \pm .01 .X \pm .1 FRACTIONS \pm 1/32 ANGLES \pm 5°	APPROVED  HEAT TREAT SEE -1 WELDMENT SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 4/24/2013
SHEET 4 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-7)
WELDMENT

 RED BARN MACHINE	
GAGE	
DWG NO. RB PWC30499-50-7	
MAT'L _____	
DRAWN BY: SMITH	
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT _____ FINISH BLACK OXIDE	
SPEC _____	
USED ON MODEL _____	
SCALE 4:1	DATE 4/24/2013
SHEET 5 OF 5	